

# Work Order ID 52162

Thursday, September 17, 2009 9:53:43 AM



Page 1

Item ID: D206-642-611

Accept



Setup Start



Revision ID: M

Stop



Item Name: Float Skidtube LH

Start Date: 9/17/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 10/7/2009 Req'd Qty: 1.00

Customer:

Reference:

Approvals:

Process Plan:

*RC MP*

Date:

*09-17*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9467

Rev A

IIN D206-642

Rev M

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-611 CHG004

*J*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

*9/18/09*

*D SP*

**Work Order ID 52162**

Thursday, September 17, 2009 9:53:43 AM

Page 2

Item ID: D206-642-611

Accept

Revision ID: M

Item Name: Float Skidtube LH

Start Date: 9/17/2009 Start Qty: 1.00

Required Date: 10/7/2009 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC4- 100% Inspect kits for completeness

0.00



QC

Memo

0.00

Quality Control

1 25-12-22

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-642-611

Location: \_\_\_\_\_

PPP Rev: \_\_\_\_\_

C 09/12/23 (1)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

\* 09-12-20

C209112123

# Picklist Print

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Thursday, September 17, 2009 9:53:42 AM

Work Order ID: 52162

Parent Item: D206-642-611RevM

Parent Item Name: Float Skidtube LH

Comments:

Start Date: 9/17/2009

Required Date: 10/7/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D206-642-641RevM		Manufactured	No			110	Each	0.0000	1.0000			
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Replacement Skidtube

D206-651-041RevA/B2		Manufactured	No			110	Each	32.0000	1.0000			
---------------------	--	--------------	----	--	--	-----	------	---------	--------	--	--	--



206A/B GHW C146-001

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

FG

32

43839

13

46160

19

D2665-1RevD		Manufactured	No			110	Each	15.0000	2.0000			
-------------	--	--------------	----	--	--	-----	------	---------	--------	--	--	--



Saddle, LH Fwd Aft Out 206

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

44282

6

46097

9

534026 C 9/12/21 2

B 37451 9/12/21 3

B 46097 9/12/21 8

# Picklist Print

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Thursday, September 17, 2009 9:53:42 AM

Work Order ID: 52162



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2666-1RevD 		Manufactured	No			110	Each	11.0000	2.0000			
Saddle, LH Fwd Aft In 206												

9/12/21 SP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

11

44284

4

46099

7

2

AN3C41A



Purchased

No

110

Each

189.0000

8.0000

9/12/21 SP

Warehouse  
Location

Loc Qty

Loc Code

OFFSHORE

FG

4

103324

4

Main Warehouse

ST

185

108409

14

111925

71

112431

100

8

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Thursday, September 17, 2009 9:53:42 AM

Work Order ID: 52162



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2652RevA

Manufactured No

110

Each

330.0000

16.0000



Bushing

BS1531 9/18/21-CP

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

44

31985

44

Main Warehouse

ST

203

21091

0

45318

16

46608

12

48187

175

Main Warehouse

ST40

83

50271

83

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Thursday, September 17, 2009 9:53:42 AM

Work Order ID: 52162



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21043-3 		Purchased	No			110	Each	5,320.000	17.0000			
Nut											9/12/21	sl

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

OFFSHORE

FG	80	
----	----	--

103691	80	
--------	----	--

Main Warehouse

ST	5240	
----	------	--

111819	78	
--------	----	--

112243	186	
--------	-----	--

112314	4976	
--------	------	--

AN5C11A 		Purchased	No			110	Each	122.0000	4.0000			
											9/12/21	sl

Warehouse Location	Loc Qty	Loc Code
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OFFSHORE

FG	4	
----	---	--

104817	4	
--------	---	--

Main Warehouse

ST	118	
----	-----	--

111925	68	
--------	----	--

112489	50	
--------	----	--

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Work Order ID: 52162



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C32A 		Purchased	No			110	Each	116.0000	4.0000		9/17/21	sf

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

4

18918

4

Main Warehouse

ST

112

110155

71

111808

41

MS21043-5

Purchased

No

110

Each

744.0000

4.0000

Nut

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

744

110180

7

111119

37

111819

200

112314

500

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Thursday, September 17, 2009 9:53:42 AM

Work Order ID: 52162



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960C516L

Purchased

No

110

Each

345.0000

8.0000



WASHER

9/12/21 sf

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

345

109545

12

111650

33

111916

300

8x

D3672-7RevB

Manufactured

No

110

Each

790.0000

24.0000



Phenolic Washer

MS3237 9/12/21 sf

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

790

35522

290

51696

500



# Picklist Print

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Work Order ID: 52162



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4C6A  Bolt		Purchased	No			110	Each	166.0000	12.0000			

M112759 9/12/09 SP

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

103344

4

Main Warehouse

ST

162

111724

162

AN960C416L

Purchased

No

110

Each

1,112.000

24.0000



9/12/09 SP

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

44

104925

44

Main Warehouse

ST

1068

111808

63

111916

5

112612

1000

24

# Picklist Print

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Thursday, September 17, 2009 9:53:42 AM

Work Order ID: 52162

Parent Item: D206-642-611RevM

Parent Item Name: Float Skidtube LH


Comments:

Start Date: 9/17/2009

Required Date: 10/7/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3672-3RevB  Phenolic Washer		Manufactured	No			110	Each	919.0000	24.0000			

9/15/21 SP

Warehouse  
Location

Loc Qty

Loc Code

Main Warehouse

ST

419

34471

56

48258

363

Main Warehouse

ST117

500

51596

500

24

MS21043-4

Purchased

No

110

Each

1,397.000

12.0000

9/12/21

SP

Warehouse  
Location

Loc Qty

Loc Code

OFFSHORE

FG

40

104603

40

Main Warehouse

ST

1357

111819

35

112243

22

112314

1000

112492

300

12

# Picklist Print

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Thursday, September 17, 2009 9:53:42 AM

Work Order ID: 52162



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN6C44A 		Purchased	No			110	Each	152.0000	2.0000			
BOLT												

M113121 9/12/21 sf

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	2	
103964	2	
Main Warehouse		
ST	150	
110105	4	
110155	14	
110665	1	
110865	31	
111605	50	
111649	50	

MS21043-6



NUT

Purchased

No

110 Each

1,112.000 2.0000



9/18/21 sf

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1112	
110584	14	
111424	98	
112314	1000	

2

# Picklist Print

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Thursday, September 17, 2009 9:53:42 AM

Work Order ID: 52162

Parent Item: D206-642-611RevM

Parent Item Name: Float Skidtube LH

Comments:

Start Date: 9/17/2009

Required Date: 10/7/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

AN960C616 WASHER		Purchased	No			110	Each	153.0000	4.0000		9/17/21 SF	
---------------------	--	-----------	----	--	--	-----	------	----------	--------	--	------------	--

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

12

19185

12

Main Warehouse

ST

141

110139

100

19185

41

D2712RevB Set Screw		Manufactured	No			110	Each	451.0000	10.0000		9/17/21 SF	
------------------------	--	--------------	----	--	--	-----	------	----------	---------	--	------------	--

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

50

29962

50

Main Warehouse

ST

401

16400

20

43810

11

45247

25

47603

145

48235

200

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# Picklist Print

Thursday, September 17, 2009 9:53:42 AM

Work Order ID: 52162



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D2884RevB		Manufactured	No			110	Each	23.0000	2.0000			
											9/18/09	SD
Saddle Spacer												

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

10

29453

10

Main Warehouse

ST

13

37444

13

D2885RevB		Manufactured	No			110	Each	29.0000	2.0000			
											9/18/09	SD
Saddle Spacer												

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

10

29199

10

Main Warehouse

ST

19

37443

19

# Picklist Print

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Thursday, September 17, 2009 9:53:42 AM

Work Order ID: 52162

Parent Item: D206-642-611RevM

Parent Item Name: Float Skidtube LH


Start Date: 9/17/2009

Required Date: 10/7/2009

Start Qty: 1.00

Required Qty: 1.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C36A  BOLT		Purchased	No			110	Each	242.0000	6.0000		9/12/21	sp

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

4

101261

4

Main Warehouse

ST

238

111917

67

111925

71

112454

50

112646

50

MS21250-03004

Purchased

No

110

Each

80.0000

6.0000

HIGH STEEL BOLT

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

80

106277

80

# Picklist Print

Thursday, September 17, 2009 9:53:42 AM

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Work Order ID: 52162



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960C10L  washer		Purchased	No			110	Each	6,964.000	18.0000			

N951149C0332R ✓

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
OFFSHORE		
FG	100	
103585	100	
Main Warehouse		
ST	6864	
112116	1864	
112612	5000	

1113088 9/18/09 sf

D3672-1RevB

Manufactured No

110 Each

1,186.000 18.0000



Phenolic Washer

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	686	
39275	19	
42329	121	
47628	546	
Main Warehouse		
ST117	500	
51674	500	

9/18/09 sf

18

# Picklist Print

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Thursday, September 17, 2009 9:53:42 AM

Work Order ID: 52162

Parent Item: D206-642-611RevM

Parent Item Name: Float Skidtube LH

Comments:

Start Date: 9/17/2009

Required Date: 10/7/2009

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3396-3RevB Spacer		Manufactured	No			110	Each	71.0000	2.0000		9/10/21 SL	

Warehouse Loc Qty Loc Code

Location

OFFSHORE

FG

10

26772

10

Main Warehouse

ST

61

45667

9

48196

52

AN5C35A

Purchased

No

110

Each

131.0000

1.0000

2

9/12/21 SL

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

131

107551

31

108084

50

108407

50



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Work Order ID: 52162



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH

Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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AN5C13A		Purchased	No			110	Each	120.0000	1.0000		9/12/21 SP	
---------	--	-----------	----	--	--	-----	------	----------	--------	--	------------	--

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

OFFSHORE

FG	2	
----	---	--

18918	2	
-------	---	--

Main Warehouse

ST	118	
----	-----	--

107615	2	
--------	---	--

107800	16	
--------	----	--

111648	50	
--------	----	--

111925	50	
--------	----	--

AN960JD10		Purchased	No			110	Each	2,215.000	6.0000		11/13/20 9/12/21 SP	
-----------	--	-----------	----	--	--	-----	------	-----------	--------	--	---------------------	--

Washer

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST	2215	
----	------	--

105442	95	
--------	----	--

109059	2	
--------	---	--

109840	23	
--------	----	--

110985	202	
--------	-----	--

111279	5	
--------	---	--

111668	64	
--------	----	--

112314	1000	
--------	------	--

112369	824	
--------	-----	--

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Thursday, September 17, 2009 9:53:42 AM

Work Order ID: 52162



Parent Item: D206-642-611RevM



Parent Item Name: Float Skidtube LH


Start Date: 9/17/2009

Required Date: 10/7/2009

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5C7A  BOLT		Purchased	No			110	Each	104.0000	4.0000		9/12/09 SP	

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

2

19185

2

Main Warehouse

ST

102

19185

102

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D206-642 REV. M AND  
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D206-642 REV. 2

REF. CANADIAN STC: SH98-4

REF. FAA STC: SA00475SE

REF. EASA STC: EASA.IM.R.S.01320

SHOP COPY  
RETURN TO  
ENGINEERING

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 52162

**PURPOSE:**

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, ACHIEVING THE REQUIRED 1.5-2 THREADS IN SAFETY MAY BE IMPOSSIBLE WHEN FASTENING AN3C41A BOLTS THROUGH THE SADDLES.

**CHANGE:**

FOR THE D206-642-511/-512/513/-514/-611/-612/-613/-614 SKIDTUBE INSTALLATIONS, THE QTY(16) D3672-5 WASHERS ARE REPLACED WITH THINNER D3672-7 WASHERS. THE PARTS LISTS ARE UPDATED AS INDICATED BELOW:

4.7 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)

32.17 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -511	QTY -512	QTY -541	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
-----	----	----	--	--	--	---------	--------

WAS:

12B	16	16				D3672-5	WASHER
-----	----	----	--	--	--	---------	--------

4.8 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (D206-642)

32.18 206L/L-1/L-3/L-4/407 HIGH GEAR FLOAT SKIDTUBES, OEM/PMA BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -513	QTY -514	QTY -545	QTY -547	QTY -013	PART NUMBER	DESCRIPTION
	X					D206-642-511	SKIDTUBE INSTALLATION, LH
		X				D206-642-512	SKIDTUBE INSTALLATION, RH

IS:

12B	16	16				D3672-7	WASHER
-----	----	----	--	--	--	---------	--------

WAS:

12B	16	16				D3672-5	WASHER
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A	NEW ISSUE	CP	09.06.17
REV.	DESCRIPTION	BY	DATE
DESIGN	CP	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA	
DRAWN	CP		
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9467	SHEET 1 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	WASHER CHANGE	NTS
DATE	09.06.17	COPYRIGHT © 2008 BY DART AEROSPACE USA, INC <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

4.9 206A/B HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (D206-642)  
 32.19 206A/B HIGH GEAR FLOAT SKIDTUBES, TRI-BAG COMPATIBLE (ICA-D206-642)

ITEM	QTY -611	QTY -612	QTY -613	QTY -614	QTY -641	QTY -654	PART NUMBER	DESCRIPTION
	X						D206-642-611	SKIDTUBE INSTALLATION, LH
		X					D206-642-612	SKIDTUBE INSTALLATION, RH
			X				D206-642-613	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-614	SKIDTUBE INSTALLATION, RH, THRU BOLT

IS:

12B	16	16	16	16			D3672-7	WASHER
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WAS:

12B	16	16	16	16			D3672-5	WASHER
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DESIGN	CP	<b>DART AEROSPACE USA, INC</b> PORT HADLOCK, WA
DRAWN	CP	
CHECKED	<i>[Signature]</i>	DRAWING NO. REV. A
MFG. APPR.	N/A	DSI 9467 SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE SCALE
DE APPR.	<i>[Signature]</i>	WASHER CHANGE NTS
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# Work Order ID 52162

Thursday, September 17, 2009 9:53:43 AM



Item ID: D206-642-611

Accept



Setup Start



Revision ID: M

Stop



Item Name: Float Skidtube LH

Start Date: 9/17/2009 Start Qty: 1.00



Cust Item ID:

Required Date: 10/7/2009 Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan:

*MP*

Date:

*09-17*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI 9467

Rev A

IIN D206-642

Rev M

100

0.00



DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D206-642-611 CHG004

*091121*

110

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

REFERENCE ONLY